|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| **Axis(i)** | **ai-1** | **αi-1** | **di** | **θi** |
| 0-1 | 0 | 0 | L1 | θ1 |
| 1-2 | 0 | -90 | L2 | θ2 |
| 2-3 | L3 | 0 | 0 | θ3 |
| 3-4 | L4 | 0 | 0 | θ4 |

L1 = 5.6

L2 = 4.028

L3 = 23.5

L4 = 18.475

L5 = 9

End effector orientation